



Eco-STUCK CONTACT CEMENT

22-07



COLOR

Amber

SERVICE TEMPERATURE

-20° to 220°F
(-29 to 104°C)

COVERAGE

200 sq. ft./gal. (4.9 m²/L) of surface to be adhered. The coverage rate is dependent on the surface being covered and the application method.

WEIGHT PER GALLON

6.7 lbs.

AVERAGE NONVOLATILE

Approximately 20% by weight.

BONDING TIME

0 to 25 minutes.

The drying time depends on the temperature, humidity and film thickness.

SAFETY

Flammability:

Wet: Flammable: Flash pt. -4°F (-20°C)

Dry: See UL Classification

Threshold limit value of solvent vapor (TLV): 50 ppm.

CAUTION

Flammable mixture. RED LABEL. Do not use or store near heat, sparks or open flame. Use with adequate ventilation. Avoid prolonged or repeated breathing of vapor. Avoid prolonged or repeated contact with skin. Do not take internally. In an emergency, call a physician. Keep out of reach of children.

VOC=3.47 lbs/gal or 417 gms/liter

DESCRIPTION

22-07 Eco-Stuck Contact Cement is a fast drying flammable contact cement. It is designed for spray or brush application and is suitable for bonding laps, adhering plastic foams, and laminating foam backed vinyls and cloths to fiberglass or other materials.

SPECIFICATION COMPLIANCE

MIL-A-24179A Type II Class 1

METHOD OF APPLICATION

Spray, brush.

MATERIAL PREPARATION

Always stir 22-07 before using.

LIMITATIONS

Do not apply below 40°F (4°C) or above 110°F (43°C). The solvent in **22-07** may attack some plastic foams. Test compatibility before using.

APPLICATION

This product is for industrial use only. It should be applied by trained and qualified craftspeople.

Be sure surfaces are clean and dry before application. Using a brush or air atomizing spray equipment, apply **22-07** in a thin even coat to both surfaces. Before bonding, the contact cement should dry to touch. Press the surfaces together. There is no repositioning. This is a contact cement.

CLEANUP

Trichloroethylene or Xylol.

ASBESTOS FREE

UNDERWRITERS LABORATORIES, INC.
CLASSIFIED ADHESIVE
SURFACE BURNING CHARACTERISTICS
66H9

R10070 Applied to Inorganic Reinforced Cement Board
USC CNC

| | | |
|--|----|----|
| Flame Spread | 10 | 10 |
| Smoke Developed | 0 | 0 |
| Tested as applied at a coverage rate of 200 sq. ft./gal (4.9m ² /L) | | |
| Flash point of finished adhesive (closed cup), less than -20°C. | | |

WARRANTY TERMS: The physical and chemical properties of this product are representative of the typical average values derived in accordance with test methods deemed acceptable, and can vary when subjected to normal manufacturing methods. These values are supplied only as a technical service and are subject to change without notice. To be sure information is current call Mon-Eco Industries, Inc.

Terms of Warranty: Warrantor, Mon-Eco Industries, Inc. warrants satisfactory results of this product only when recommendations herein established are followed. The recommendations for use are established upon tests and information deemed reliable. We recommend that adequate testing be made by the user to determine if the product is suitable for the intended purpose and use. Warrantor assumes no responsibility beyond replacement or refund of the purchase price of this product, since warrantor has no control over the methods and application of its product, methods and conditions of transportation, handling and storage of the product. **WARRANTOR EXPLICITLY DISCLAIMS ALL LIABILITY FOR INCIDENTAL OR CONSEQUENTIAL DAMAGE.** No agent or representative of Mon-Eco Industries, Inc. has the authority to change or extend these conditions.

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